

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.03.25	Job No.: 046	ADR Yes/No: Y	ADR Date: 08.03.14	ECN #: 1143
Product No.: D119-755		Created By: <i>UP</i>	Approved By: <i>MP</i>	
Product Name: A119 Bubble Window		Checked By: <i>PT</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>11 08.03.26</i>
Production Engineering Coord	Y	DL	<i>DL 08.03.26</i>
Director Quality Assurance	M	SS	
Customer Order Processing	N		

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	DanS	<i>DS 08.03.26</i>
Marketing	Y	SW	<i>SW 08.04.17</i>

Reason for Change:

Release D3624 Rev. D to incorporate changes in manufacturing process

Documents Affected:

Release:
- D3624 Rev. D

Supercede:
- D3624 Rev. C

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	CP		<i>UP 08.03.26</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	N			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>08.03.25</i>
4	Update Grey Project Binder	Y	CP		<i>UP 08.03.25</i>
5	Move Electronic Files	Y	KJ		<i>08.03.25</i>
6	Update Master Document List (MDL) <i>Rev. E</i>	Y	CP		<i>08.04.16</i>
7	Update Document Record (DR) <i>Rev. C</i>	Y	CP		<i>08.04.16</i>
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	Y	KJ		<i>08.03.25</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	Y	CP		<i>08.03.25</i>
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	DL		<i>08.04.15</i>
23	Update FAI Sheets	N	DL		
24	Create/Update CNC Programs	Y	DL		<i>08.04.15</i>
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:

- New dwg reflects changes in production to increase the thickness of the bubble window's leading-edge wall.
- Kit still at CHG 001, there are no in-service windows of the old design
- Need to get feedback from Grant on performance of new window (SW)